

Work Order ID 147007

Wednesday, May 25, 2016 12:50:02 PM

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Item ID: D3560-4 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Arm
Start Date: 5/18/2016 Start Qty: 4.00 ***4*** Cust Item ID:
Required Date: 6/10/2016 Req'd Qty: 4.00 ***4*** Customer:
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	QC8- Inspect parts - second check	0.00							
130									
QC	Memo	0.08							
Quality Control									
210	Identify as per dwg & Stock Location: _____	0.00							
210									
Packaging	Memo	0.04							
Packaging	LOCATION: WA003								
220	QC21- Final Inspection - Work Order Release	0.00							
220									
QC	Memo	0.40							
Quality Control									

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Picklist Print

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Parent Item: D3560-4

D3560-4

Parent Item Name: Arm

Start Date: 5/18/2016

Required Date: 6/10/2016

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP Rev:A New Issue 06-11-10 JLM use-044
13.06.03 PER DWG REV.F DD VERF:JLM

IPP REV:B

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M6061T6B0.500X05.00 0		Purchased		No			f	22.3390		5.852632			

M6061T6B0 500X05 000

6061-T6 Bar .500 x 5.00

Location

Loc Qty

Loc Code

MAT

12.667

m134514

0.667

3- nm134533

12

MAT001

9.672

1- m130527

8.725

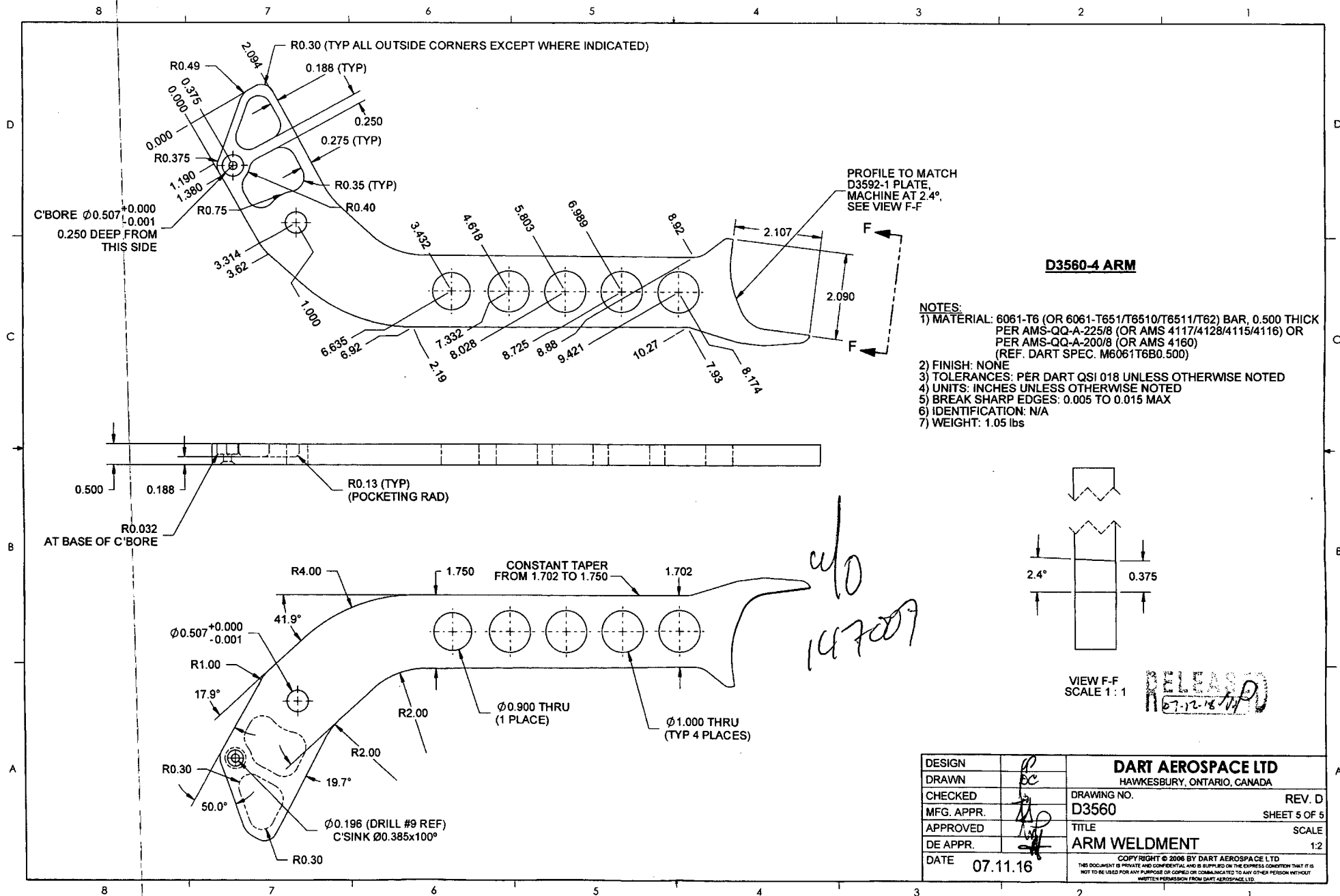
m131392

0.947

3.900

1.300

amp
16/05/21



DESIGN		DART AEROSPACE LTD	
DRAWN	EC	HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. D
MFG. APPR.		D3560	SHEET 5 OF 5
APPROVED		TITLE	SCALE
DE APPR.		ARM WELDMENT	1:2
DATE	07.11.16	COPYRIGHT © 2006 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	